

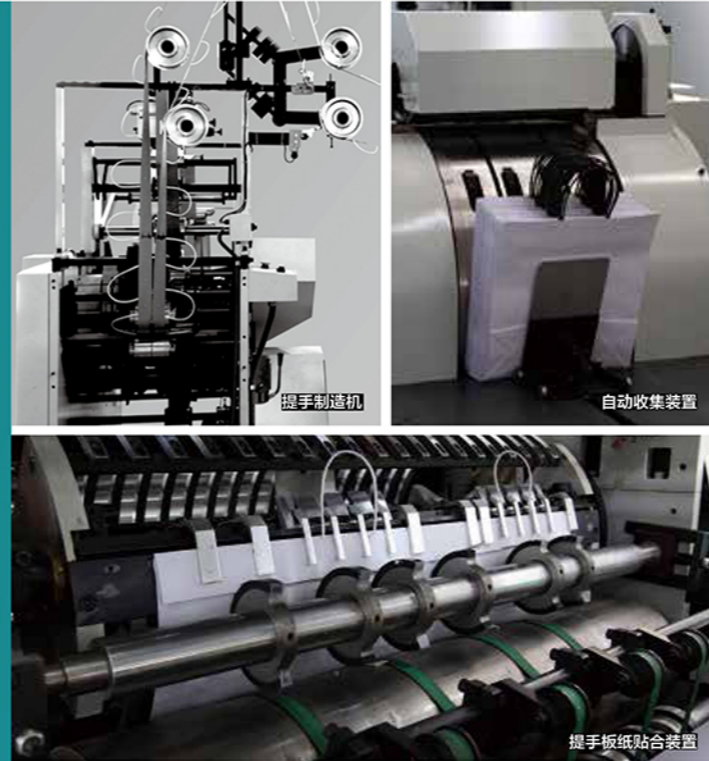
袋王系列

自动贴提手
或自动贴合袋口板纸并打孔

AUTOMATIC HANDLE MAKING OR
TOP FOLDING WITH PUNCHING

全自动单张式方底纸袋制袋机

AUTOMATED SHEET FED TYPE
SQUARE-BOTTOM BAG MAKING
MACHI



提手制造机

自动收集装置

提手板纸贴合装置

提手制造机 HANDLE MAKING MACHINE

用热熔胶将提手绳固定于两张纸中间的方法，制造提手，提手绳可使用圆纸绳、PP 绞合绳、丙烯酸树脂绳等。

提手制造机平行配置于主机，也可根据现场使用面积情况，配置于主机左侧或右侧。

This machine puts a handle rope between two pieces of paper and fixes it together with hot melt glue as a hand grip.

The handle material can be twisted paper rope, twisted p.p. rope, acrylic resin rope, etc.

The handle making machine is installed parallel to the main machine. It's possible to install it on either side of the main machine that according to the space.

穿手提绳用打孔装置 PUNCHING UNIT

穿绳用双孔或塑料提手锁合用四孔的打孔装置，一般双孔的直径分 4,6,8mm 三种，孔距根据机型大小在 80-200mm 间设定为二种。

尚可依照客户要求安装香蕉型提手孔模切装置。（选配件）

This unit punches two holes as well as four holes, normally there are 3 kinds of holes diameters, 4, 6 and 8mm. And holes distance included two kinds, 80 to 200mm.

It's possible to set up a banana type holes die cutting system as option.

提手板纸贴合装置 HANDLE(CARDBOARD)PASTING UNIT

将提手制造机制成的提手或自板纸原纸架插入的板纸贴合于袋口内侧，然后回折袋口部分，包含提手或板纸（双重贴合方式）。

Pasting handles that made by handle making machine or cardboard to the mouth of the main sheet paper and folding. This is pasting unit for handles or cardboard (double pasting style)

the space.

快速调整装置 Quick Adjustment Device

风琴线的调整及压力调整全部由数字显示器控制，大大缩短换版调机时间，提高了生产效率。

Organ line adjustment and pressure adjustment are controlled by a digital display, greatly reducing the time for adjusting and improved production efficiency.

自动收集装置 Automatic Collecting Device

可实现自动点数，便于产品收集。

It can automatically calculate the quantity and more convenient to collect bags.

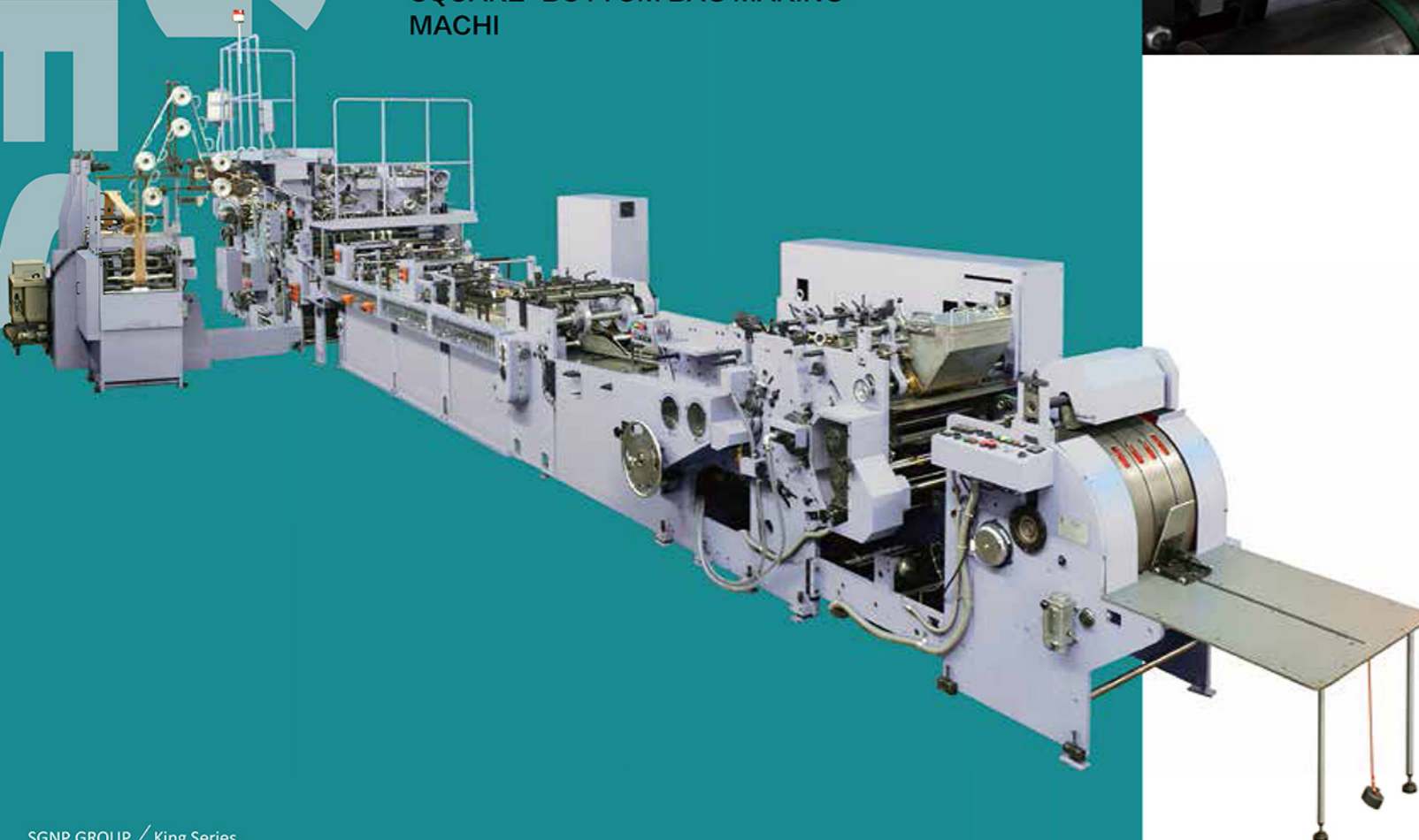
拉底滚筒 Bottom Opening cylinder

三等分的拉底滚筒调整时，只要调整一边，其他二边自动对正。大大减少换版调整时间，提高生产效率。

Only needs to adjust one side of the cylinder, the other two sides will be adjusted automatically. Greatly reduced adjustment time and improved production efficiency.



拉底滚筒



SPECIFICATIONS // 主要规格和参数

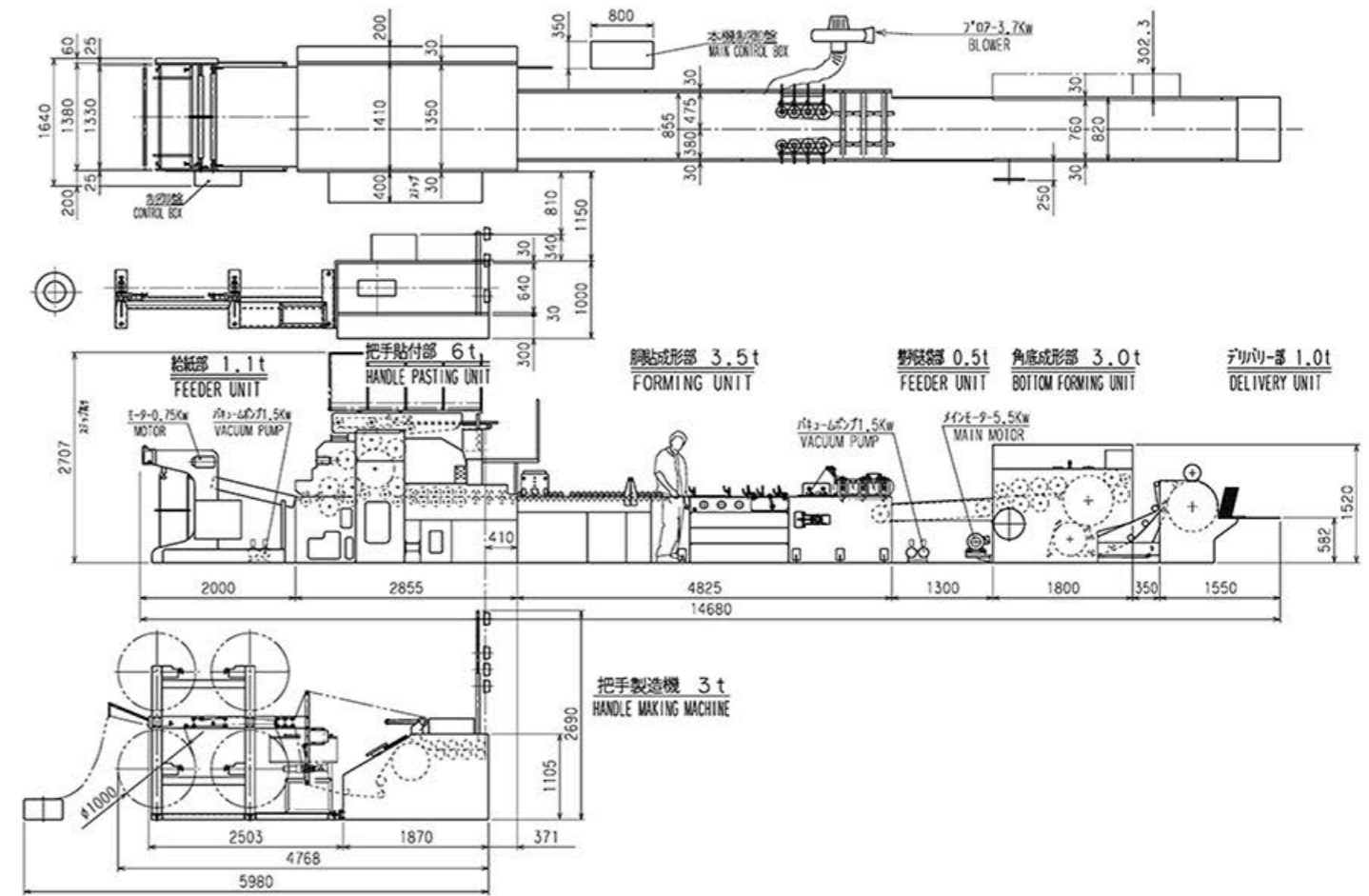
| | KING ~ 220H | KING ~ 350H | KING ~ 450H | KING ~ 500H |
|--|---|-------------|-------------|-------------|
| 袋宽 /BAG WIDTH (mm) | 150-260 | 180-350 | 220-450 | 280-500 |
| 底宽 /BOTTOM WIDTH (mm) | 60-130 | 70-160 | 70-170 | 80-230 |
| 纸筒长度 /TUBE LENGTH (mm) | 215-395 | 280-540 | 300-560 | 400-740 |
| 纸宽 /SHEET WIDTH (mm) | 490-770 | 530-1050 | 610-1260 | 750-1260 |
| 纸长 /SHEET LENGTH (mm) | 265-445 | 340-600 | 380-620 | 460-800 |
| 袋口纸板裁切长度 /HANDLE PATCH PAPER LENGTH (mm) | 133.4 | 152.4 | 188.4 | 228.6 |
| 袋口纸板宽度 /HANDLE PATCH PAPER WIDTH (mm) | 80-90 | 90-100 | 90-100 | 90-100 |
| 绳间距 /ROPE DISTANCE (mm) | 66.7 | 76.2 | 94.2 | 114.3 |
| 绳高度 /HANDLE ROPE HEIGHT (mm) | 160-180 | 170-185 | 170-185 | 170-190 |
| 袋口回折宽度 /TOP FOLDING (mm) | 40-50 | 40-60 | 40-60 | 40-60 |
| 功率 /POWER CONSUMPTION (KW) | 27 | 27 | 30 | 34 |
| 外形尺寸 /MAIN MACHINE DIMENSION (mm) | 2050W | 2050W | 2320W | 2320W |
| | 2700H | 2710H | 2710H | 3160H |
| 提手制造机尺寸 /HANDLE MAKING MACHINE DIMENSION (mm) | 1340W | 1340W | 1340W | 1340W |
| | 2690H | 2690H | 2690H | 2690H |
| 纸袋能力 (袋 /分) /PRODUCTION SPEED (bags/m) | 5410L | 5410L | 5410L | 5410L |
| | 60-70 | 60-70 | 60-70 | 50-60 |
| 提手尺寸 /Handle size | 绳径 /Diameter of rope: 4-8mm, 绳卷最大直径 /Max. diameter of rope paper: 1000mm 贴绳纸克重 /Paper weight for pasting rope: 120g/m ² | | | |

! SPECIAL // 特记事项

- 制袋原纸, 贴提手绳纸等, 请使用适合制袋机的材料。
- 已发生卷曲的原纸, 请在飞达上纸前, 将纸恢复平整。(请勿使用无法恢复平整的原材料纸)
- 请勿使用过分干燥或带有静电的原材料纸。
- 请勿使用难于绞合的原绳或无心原绳。
- 请使用, 弊方指定成份的粘合剂, 为配合粘合剂的正确使用。
- 有必要对温度, 湿度等进行管理。
- 袋宽与底宽限于一定范围进行组合。
- 纸筒粘合为外贴式, 糊宽基本上为 25-30mm。
- 若使用实地印刷或贴 PP 膜的纸张, 需让出纸筒贴合空白及底部贴合空白。
- 机械速度以 120 克重白牛皮纸为准, 但会由于纸质, 克重, 印刷, 有否粘合 PP 膜, 粘合剂材料, 纸袋尺寸, 作业环境不同而有所差异。
- 由于技术改良, 部分规格可能有所变更, 恕不预先告知。
- Please use proper paper rolls for bag making such as kraft paper.
- Too much dried paper and paper with static electricity cannot be used. Paper with curl cannot be used (for sheet fed machines).
- Too much twisted cord or soft code cannot be used.
- In case of using paper with laminated PP film, laminated layer (thickness) should be uniformed.
- Our recommended specifications of glue at each gluing section should be used (to be controlled in accordance with ambient temperature and humidity).
- Bag Width and Bottom width have limitation according to combination.
- Longitudinal glue position is on bag face and 25-30mm gluing space is necessary (optionally inner gusset gluing is possible).
- In case of using full printing rolls or PP laminated paper, basically bottom gluing part and longitudinal gluing part should be left. In this case, approx. 7 mm print overlap or lamination overlap is necessary.
- Production capacity depends on paper quality, paper weight, with or without print, glue quality, cord quality, bag size, operating environment, etc.
- Specifications are subject to change without notice.

袋王科技
全自动单张式方底纸袋制袋机

型号 / MODEL
KING SERIES 350H



KING
SERIES
350H